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D206-642-113
Job Sheet 187324



Part No: D206-642-113

Job Qty: 1 ea

Part Name: Skidtube LH, Low Gear with Run-on Landing Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 1/10/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV Q SHEET 26 IPP REV:A 10.12.08 PER REV:N DD VERF:EC IPP REV:B 11.09.23 ADDED K10111 DD VERF:EC IPP REV:C REDESIGN PER ENG ERROR 11-11-17 JLM VERIFIED BY:DD IPP Rev:D 12.11.21 ECN12-679 DD verf:JLM IPP Rev:E 14.04.24 ECN14-520 DD verf:JLM IPP Rev:F 16.04.04 as per CHG005(ecn16-553) DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/10/19	1/10/19	0.00	0.00	Start Up Stores/Pkg-1		9-89 69 DAS
110	Packaging	1 pcs	1/10/19	1/10/19	0.00	0.00	Packaging1-2		DAS 46 9-89 69 DAS
120	QC	1 pcs	1/10/19	1/10/19	0.00	0.00	QC4		46 9-89 DAS
130	Packaging	1 pcs	1/10/19	1/10/19	0.00	0.00	Packaging3-1		46 9-89 DAS
135	DC	1 pcs	1/10/19	1/10/19	0.00	0.00	DC		21 9-89
140	QC21-FG	1 Ea	1/10/19	1/10/19	0.00	0.00	QC21		21 9-89

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPPD206-642-113 K10111

Location : FG083

135 - Document Control Photocopy bluefile & type labels per PPP206-642-113 CHG005 K10111 CHG003

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-151	Replacement Skidtube, Low Gear with Run-on Landing Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5134215
K10111	Saddle, Skidtube 206	1 Ea (1 ea)	90-Start up Operation	5142187

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-642-151	1	0	0
	K10111	1	0	0

Part Specifications

Specifications could not be found.



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Plex 11/30/18 11:24 AM dart.white.jesse

Container No: S143740



Part: D206-642-113

Job No: 187324

Serial No/Batch: S143740

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / RO

NCR No.	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐
Job: _____ Part No. _____		

Date : _____ Sequence #: _____ QTY Affected _____

Description Work Order Deviation

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance
☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing
☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish
☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread
☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	

Other/Details: